

Lincoln Welder Schematic Manual 225

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Lincoln Electric AC-225 User Manual
Page 11 AC-225-S & AC/DC 225/125 OPERATION Cutting (Do not exceed the Duty Cycle - At the beginnig of this Operation Section) The arc welder and the electrode can be used for cutting steel and cast iron. Follow this procedure: 1. Use 1/8" (3.2mm) or 5/32" (4.0mm) Fleetweld 180 electrode.

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• Semiautomatic DC Constant Voltage (Wire) Welder. • DC Manual (Stick) Welder. • AC Welder with Reduced Voltage Control. 3.c. In semiautomatic or automatic wire welding, the electrode, electrode reel, welding head, nozzle or semiautomatic welding gun are also electrically "hot". 3.d. Always be sure the work cable makes a good electrical

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